

MODEL : S-210-27

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1: 200 mVp-p (Max)	I/P: 230VAC O/P:FULL LOAD Ta:25°C	V1: 24 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 26V - 29V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	29.87 V- 35.25 V/ 230 VAC 29.87 V- 35.25 V/ 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1: 1 % - -1 % (Max)	I/P: 176 VAC / 264 VAC O/P:FULL/ MIN LOAD Ta:25°C	V1: 0.14 % - -0.09 %	P
4	LINE REGULATION	V1:0.5 % - -0.5 % (Max)	I/P: 176VAC - 264 VAC O/P:FULL LOAD Ta:25°C	V1: 0.14 % - -0.14 %	P
5	LOAD REGULATION	V1: 0.5 % - -0.5 % (Max)	I/P: 230 VAC O/P:FULL -MIN LOAD Ta:25°C	V1: 0.09 % - -0.07 %	P
6	SET UP TIME	230VAC: 1000 ms (Max) 115 VAC: 1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 728 ms 115VAC/ 728 ms	P
7	RISE TIME	230VAC: 20 ms (Max) 115VAC: 20 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 9 ms 115VAC/ 4 ms	P
8	HOLD UP TIME	230VAC: 20 ms (TYP) 115VAC: 20 ms(TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 35 ms 115VAC/ 31 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: <5 %	P
10	DYNAMIC LOAD	V1: 2700 mVp-p	I/P: 230 VAC O/P:FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	506 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	176VAC~264 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	149 V~264V	P
			I/P: LOW-LINE-3V= 173 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST: OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P: 176 VAC ~ 264 VAC O/P:FULL-MIN LOAD Ta:25°C	TEST: OK	P
3	EFFICIENCY	87 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	87.2 %	P
4	INPUT CURRENT	230V/ 2.5 A(TYP) 115V/ 4.2 A(TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 2.33 A/ 230 VAC I = 3.94 A/ 115 VAC	P
5	INRUSH CURRENT	230V/ 50 A(TYP) 115V/ 35 A(TYP) COLD START	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 45 A/ 230 VAC I = 32 A/ 115 VAC	P
6	LEAKAGE CURRENT	< 3.5 mA / 240 VAC	I/P: 254 VAC O/P:Min LOAD Ta:25°C	L-FG: 0.6 mA N-FG: 0.6 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 %- 150 %	I/P: 230 VAC I/P: 115 VAC O/P:TESTING Ta:25°C	122 %/ 230 VAC 122 %/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1: 31.05V- 36.45 V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	34.6 V/ 230 VAC 34.6 V/ 115 VAC Hiccup Model	P
3	OVER TEMPERATURE PROTECTION	SPEC: RTH1 ≥ 85°C O.T.P. NO DAMAGE	I/P: 264 VAC O/P:FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264 VAC O/P:FULL LOAD Ta:25°C	NO DAMAGE Hiccup Mode	P

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 3 KVAC/min I/P-FG: 1.5 KVAC/min O/P-FG: 0.5 KVAC/min	I/P-O/P: 3.6 KVAC/min I/P-FG: 1.8 KVAC/min O/P-FG: 0.6 KVAC/min Ta:25°C	I/P-O/P: 6.25 mA I/P-FG: 5.44 mA O/P-FG: 8.54 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 25 GΩ I/P-FG: 21 GΩ O/P-FG: 11 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta:25°C	4 mΩ	P

M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SUPPOSE C 33 IS THE MOST CRITICAL COMPONENT I/P: 230VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 368447 HRS I/P: 230VAC O/P:FULL LOAD Ta= 40 °C LIFE TIME= 168310 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 244.7K HRS			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 2SK2082 : 900V 9A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 764 V (2) 740 V (3) 800 V	P
2	Diode Peak Voltage	D12 Rated S20LC20U : 200V 20A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 175 V (2) 178 V (3) 176 V	P
3	Clamp Diode Peak Voltage	D 2 Rated HER208 : 1KV 2A	I/P:High-Line +3V = 267 V O/P: (1)Full Load (2) Dynamic Load 90%Duty/1KHz Ta:25°C	(1) 708 V (2) 728 V	P
4	Input Capacitor Voltage	C5 Rated : 470u / 200V/ 85°C	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change (4)Burn in 1hour Ta:25°C	(1) 192 V (2) 194 V (3) 194 V (4) 192 V	P
5	Control IC Voltage Test	U1 Rated TL3844 : 30 V	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta:25°C	(1) 23 V (2) 23 V (3) 23 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2005/4/26	RD SMAPLE	PASS	VINCENT TSENG	MAX LIN
2005/6/28	PRODUCT SMAPLE	PASS	VINCENT TSENG	MAX LIN



210W Single Output Switching Power Supply

S-210 series

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2003/12/12 A50-F023